

VEHICLE	KIT	CROSSBAR
Mercedes CLK/ CLK55 2dr coupe	DK289	SZ118
RUNNING DATES	1997-2002	
VEHICLE NOTES	Fitting Instruction supplement R968 has specific information for attaching the roof rack to the Mercedes CLK.	

VISIT THE ONLINE CALCULATOR FOR CURRENT SYSTEM LOAD LIMIT DATA



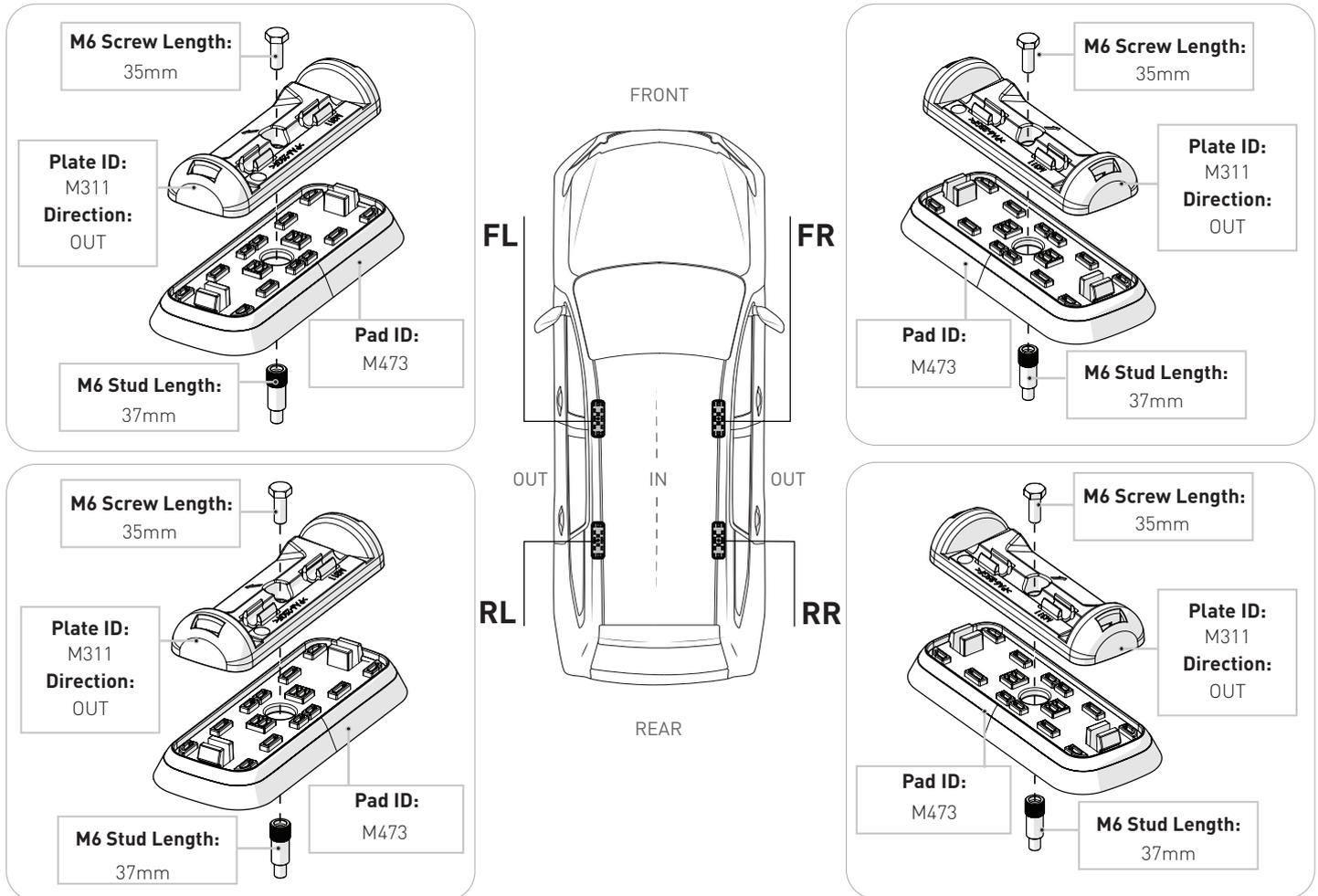
DYNAMIC ROAD LOAD LIMIT (NOTE: DIFFERENT ON AND OFF ROAD CARGO LIMIT)
***USE THE VEHICLE MANUFACTURER'S MAXIMUM ROOF ALLOWANCE IF IT IS LOWER THAN THE FIGURE LISTED**

UP TO 75 kg 165 lb	5 kg 11lb	UP TO 70 kg 154 lb	UP TO 35 kg 77 lb

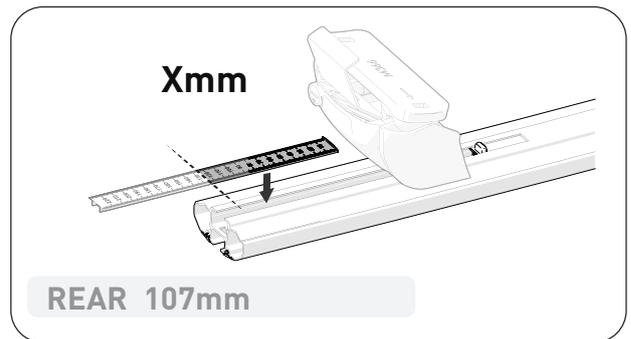
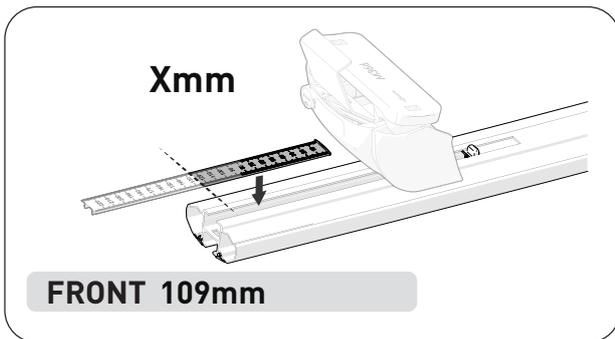
OR

OFF ROAD CARGO LIMIT (ON ROAD CARGO LIMIT / 2)

PAD AND CLAMP DETAILS



MEASUREMENT STRIPS



NOTES FOR DEALERS / FITTERS

It is your responsibility to ensure these fitting instructions are given to the end user or client.

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Important: Please read these instructions carefully prior to and during installation. Check the contents of kit before commencing fitment and report any discrepancies.

Note

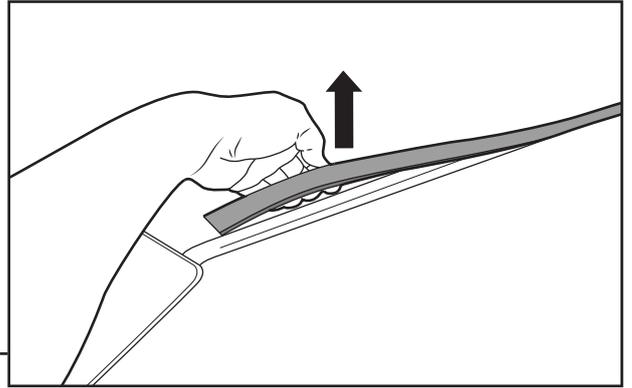
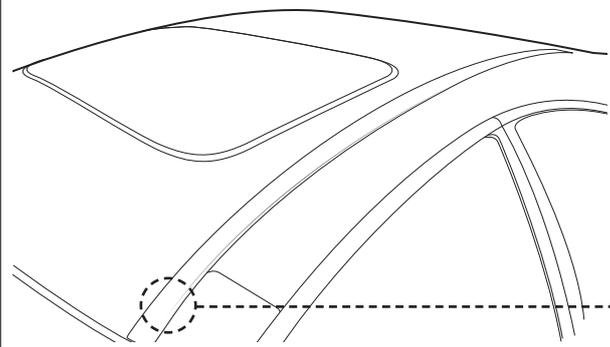
For use with DK289 and RDM01 kit.

Tools Required:

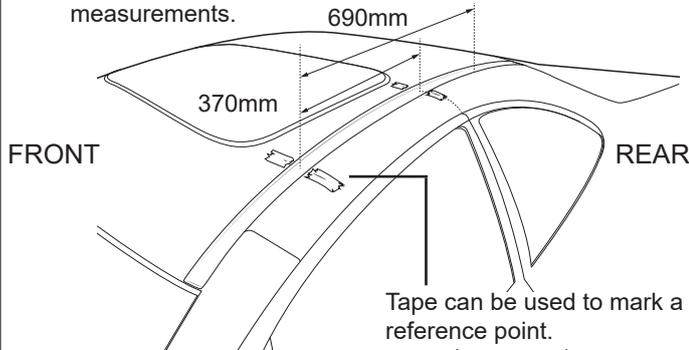
- Marking Pen
- Cold galvanising paint
- 5mm Drill stop
- Cotton buds
- Tape measure
- Power Drill
- 5 and 12mm drill bit
- Pneumatic Rivet Gun
- Blade
- Dremel
- Masking Tape

Instructions

- 1** Hook the inside edge of the Ditch Mould with a hand, towards the front of the vehicle. Carefully unclip the aluminium trim out from the Ditch moving backward.

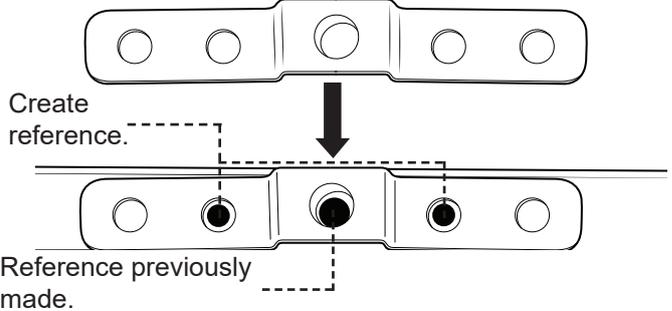


- 2** Measure out from the door jamb 370mm forward and then 690mm backward in the roof ditch. Make a reference point for the centre of each bracket at these measurements.

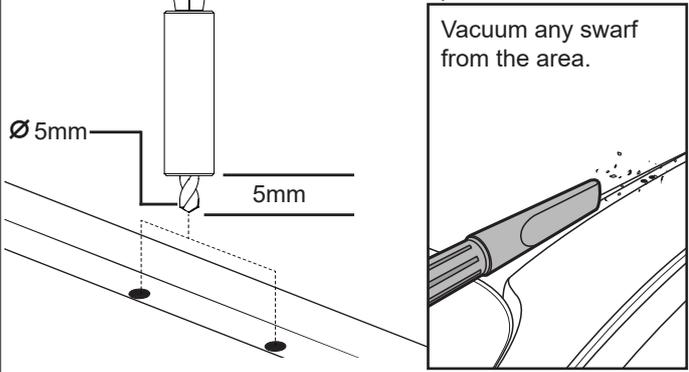


- 3** Place the QMFK Bracket centred at the points previously made. Mark the two inner rivet holes of the bracket in the roof ditch.

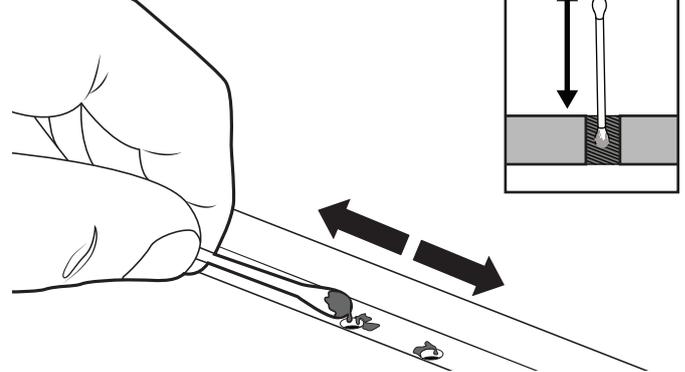
Top View:



- 4** Drill out the rivet holes with a 5mm drill bit. Use a drill stop set to 5mm.



- 5** Use cold galvanising paint on the drilled holes.



NOTES FOR DEALERS / FITTERS



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6 1: Cut the butyl patches to fit the underside of the bracket.
2: Remove the backing tape from the patches and stick two to the inner holes of the brackets.

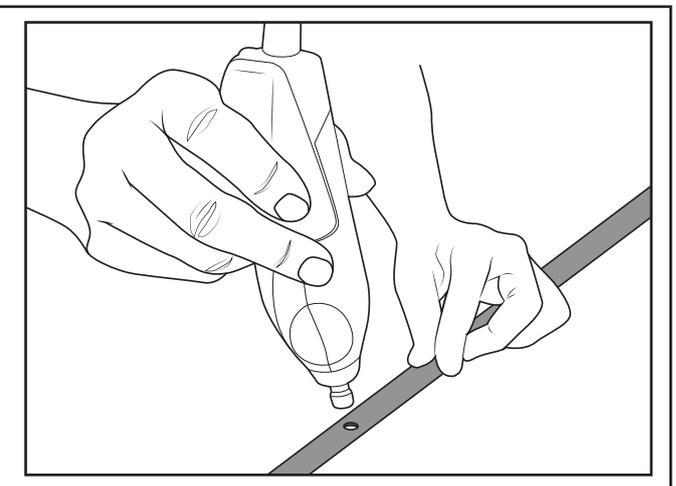
7 Remove final layer of backing tape from patches. Press the Ditch Brackets into position over the drilled holes. Using a Pneumatic Rivet Gun, fix the Brackets in place with Rivets provided. Be sure Brackets are aligned correctly.

8 Lay the aluminium trim next to the ditch, parallel with its correct positioning. Measure 11mm out from the inside of the trim and create a reference as shown in line with the installed bracket.

Lay the trim next to the ditch.

Create a reference 11mm from the inside of the trim.

9 1: Remove the ditch mould from the roof. 2: Use a 12mm drill bit and open up the reference marks made in step 8. 3: Clear any burring caused by drilling with a dremel.



10 Attach Crossbars as per corresponding instructions.

11 Note when crossbars are not in use, they can be removed. With a flat blade screwdriver install the plastic caps provided in their place.

The Plastic Caps can be carefully cut to length if required.

NOTES FOR DEALERS / FITTERS